

## HABITAT III INFORMAL INTERGOVERNMENTAL MEETING 18-20 May 2016 United Nations Headquarters, New York

TIME	AGENDA
Wednesday, 18 May, 2016 Morning Session 10:00 am to 1:00 pm	AGENDA OPENING SEGMENT Opening remarks by the co-chairs of the Bureau of the Preparatory Committee Opening remarks by the Secretary-General of the Habitat III Conference SESSION 1 Overview of the Structure and Main Messages of the Draft Outcome Document for the New Urban Agenda Inputs/ Reactions from Representatives of Member States
Afternoon Session 3:00 pm to 6:00 pm	SESSION 2 The Preamble and Quito Declaration (Vision) of the Zero Draft Inputs/ Reactions from Representatives of Member States
Thursday, 19 May 2016 Morning Session 10:00 am to 1:00 pm	<ul> <li>SESSION 3</li> <li>Transformative Commitments of the New Urban Agenda <ol> <li>Leave no one behind, urban equity and poverty eradication</li> <li>Sustainable and inclusive urban prosperity and opportunities for all</li> <li>Foster ecological and resilient cities and human settlements</li> </ol> </li> <li>Inputs/ Reactions from Representatives of Member States</li> </ul>
<b>Afternoon Session</b> 3:00 pm to 6:00 pm	<ul> <li>SESSION 4</li> <li>Effective Implementation <ol> <li>Building the Urban Structure: Establishing a supportive national, sub-national and local framework</li> <li>Planning and managing the urban spatial development</li> <li>Enhancing means of implementation of the New Urban Agenda: Financing and other tools of implementation</li> </ol> </li> <li>Inputs/ Reactions from Representatives of Member States</li> </ul>



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Friday, 20 May 2016	SESSION 5
Morning Session	Follow-up and Review
10:00 am to 1:00 pm	Inputs/ Reactions from Representatives of Member States
Afternoon Session 3:00 pm to 6:00 pm	SESSION 6 Wrap-up Modalities of negotiations for the next informal hearings Inputs/ Reactions from Representatives of Member States



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